

# Semiconductor Process (EB68684)

## Report 4 Assignment

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### ■ How & When to submit your report :

1. Electronic submission: Submit your report in PDF via E-mail to [leedevicelab@gmail.com](mailto:leedevicelab@gmail.com)

2. Deadline: Nov. 22, 2019

### ■ Answer the questions (problems) of the Chapter 5 with explanations and/or calculations:

#### Chapter 5: Ion Implantation (4th elementary process)

**Problem 5-1:** Explain a basic principle of ion implantation process and each part of an implanter (see Fig.5.1).

**Problem 5-2:** Briefly explain the LSS theory and its limitation in terms of material structures, such as amorphous and crystalline phases.

**Problem 5-3:** Describe pros and cons of Ion implantation.

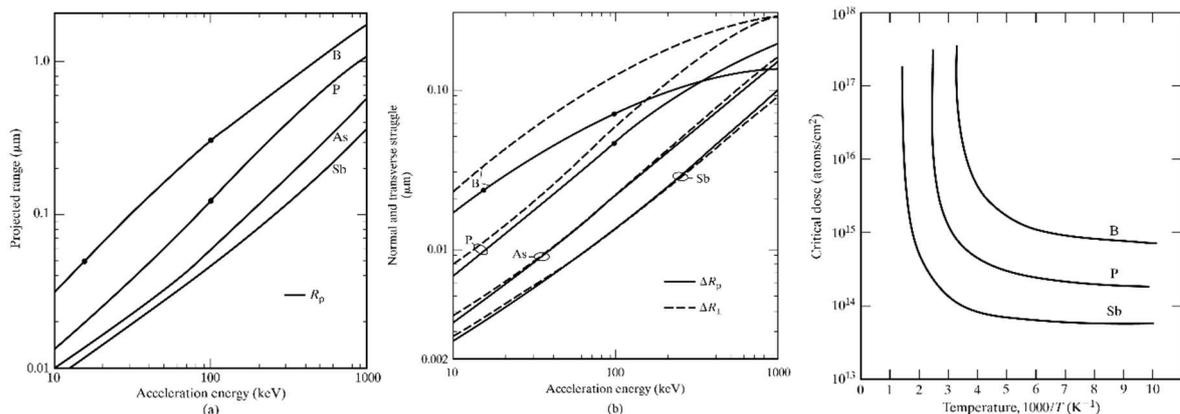
**Problem 5-4:** Provide a reason why we need the RTA rather than a typical thermal annealing in terms of 'Dt' product and impurity redistribution.

**Problem 5-5:** Explain what is the Channeling on <110> wafer, for example, and why it happens.

**Problem 5-6:** Describe a key difference between a Shallow implantation and High energy implantation with respect to the shape of profile and its mathematical model.

**Problem 5-7:** Briefly compare the implantation with diffusion process in terms of the dopant profile.

**Problem 5-8:** Phosphorus with an energy of 100keV is implanted into a silicon wafer with 300K ambient (refer to Figures below), and we haven't done an annealing after that:



(a) What are the range of straggle associated with this implantation?

(b) If this implantation is due to a critical dose, what is the peak concentration ( $N_p$ ) after the implantation?

(c) If the wafer has  $10^{14} \text{ cm}^{-3}$  as a background doping density of Boron ( $N_B$ ), what is the junction depth and draw the profile.

(d) If this is a selective implantation for a locally naked silicon by a thick  $\text{SiO}_2$  barrier layer.

What is the minimum thickness of  $\text{SiO}_2$  required for this selective implantation?